## B74 Manual Updates - Due to on going R&D, use the updates below and attached parts to complete your B74 build.

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It is important that the correct amount of fluid is added to the diff. Too much fluid may cause the diff to fail. Fill diffs to the reference line shown below. A more accurate method is to use a digital scale (AE#1522) to make sure the correct amount of fluid is added on the first build, and subsequent rebuilds. The entire diff assembly should weigh **46.5g** when built. Start by placing the ring gear assembly, screws, and cup assembly (without fluid) onto the scale. Then slowly add fluid to the cup assembly until the overall mass is **46.5g**.



Build x2 (1 front, 1 rear) after fluid is added.

